

FIG. 1

RECYCLING LINE

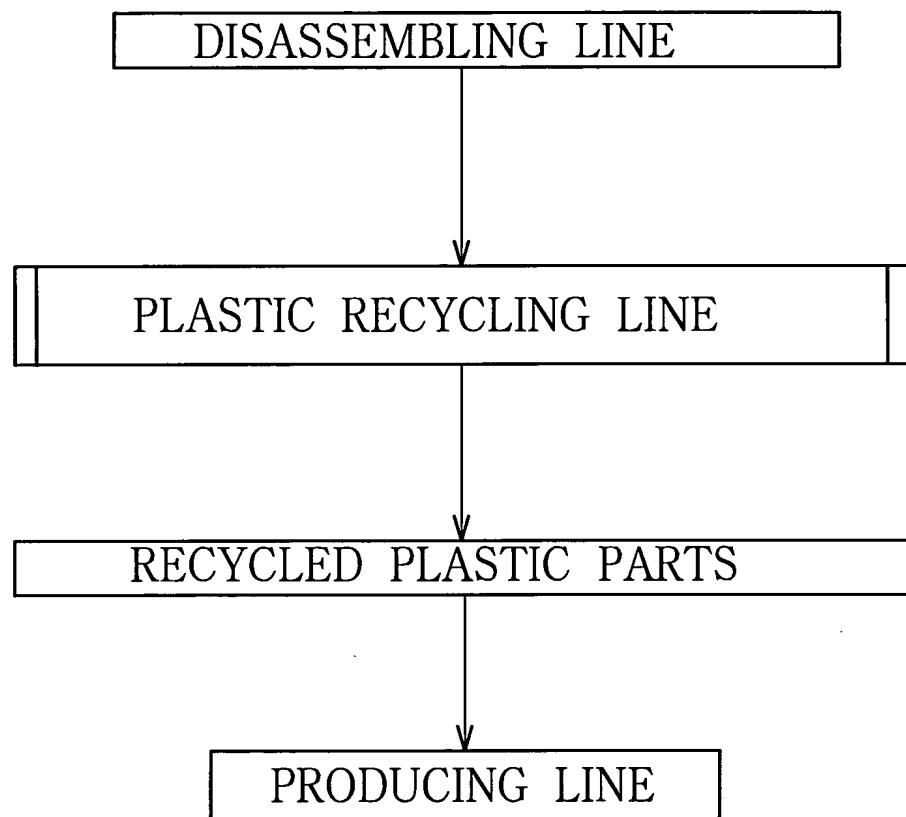


FIG. 2

FIRST PLASTIC RECYCLING LINE (PELLETIZING LINE)

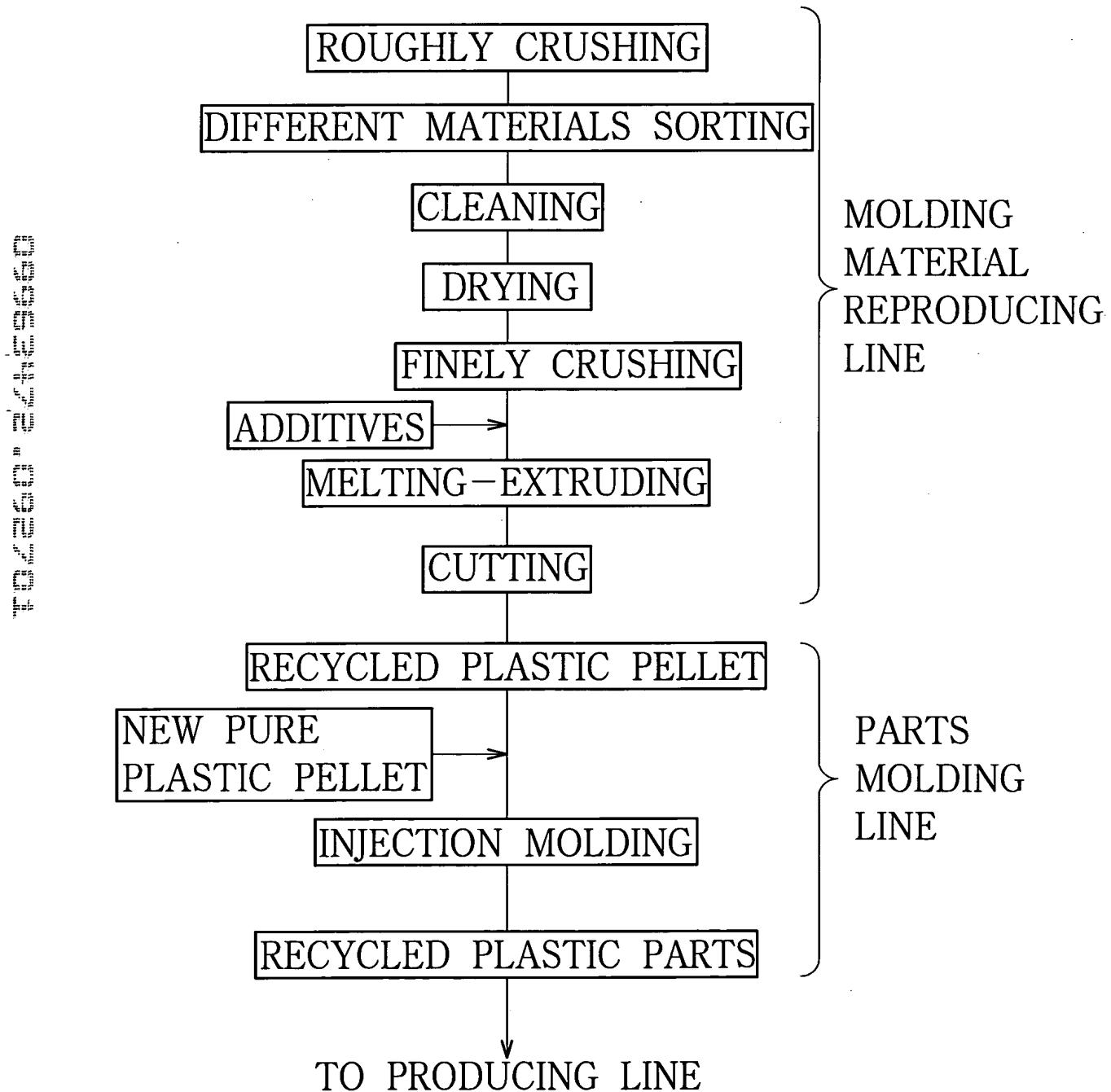


FIG. 3
SECOND PLASTIC RECYCLING LINE
(NON-PELLETIZING LINE)

65 66 67 68 69 70 71 72 73 74 75 76 77

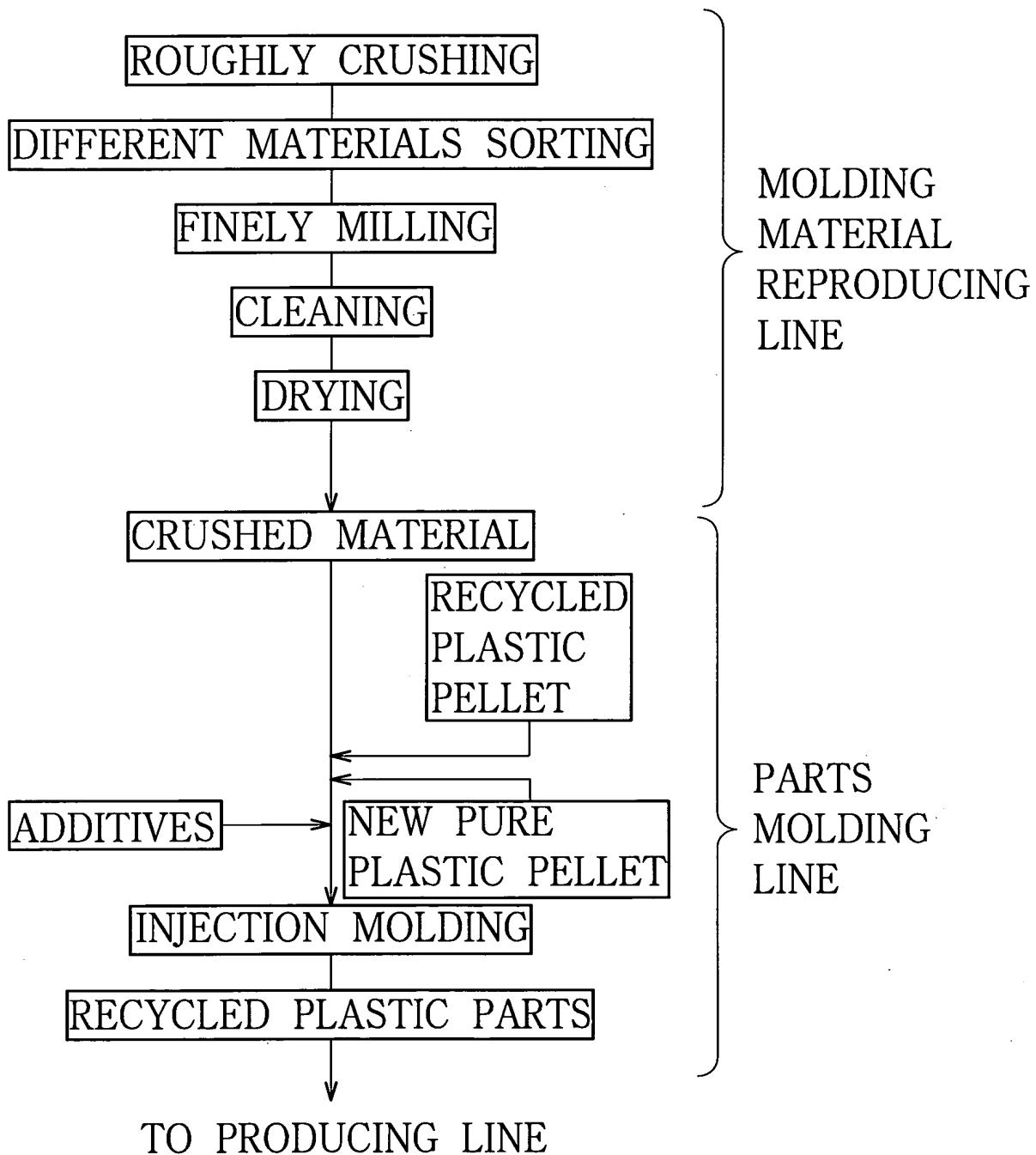
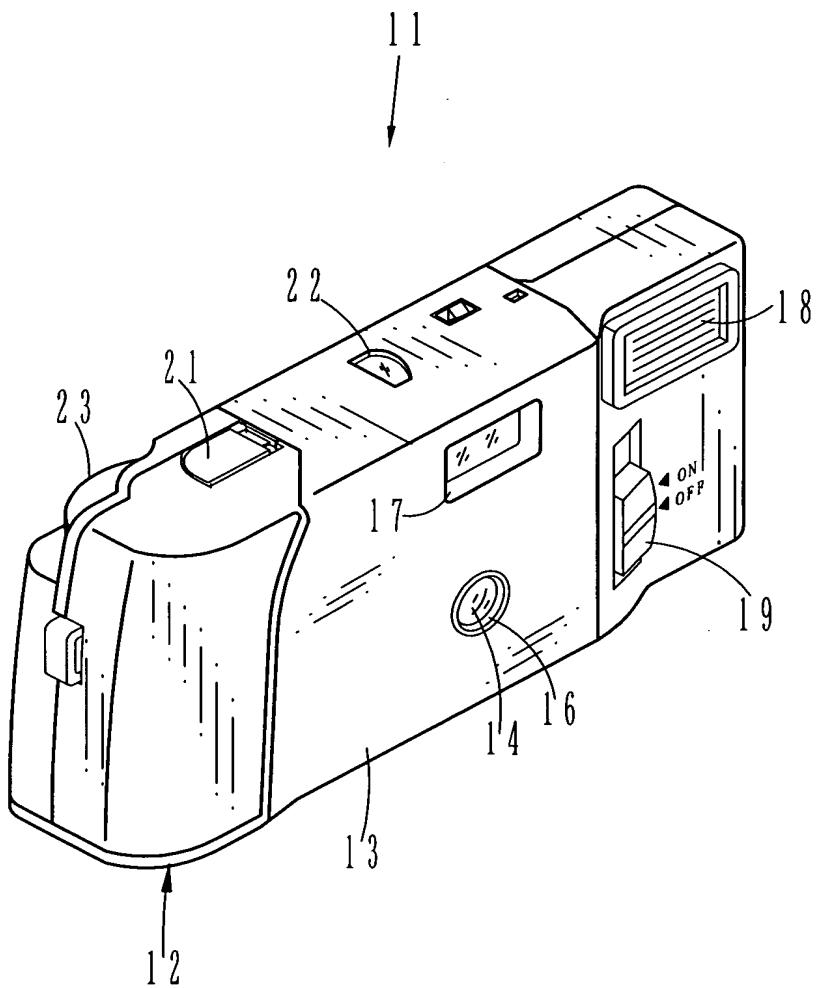


FIG. 4



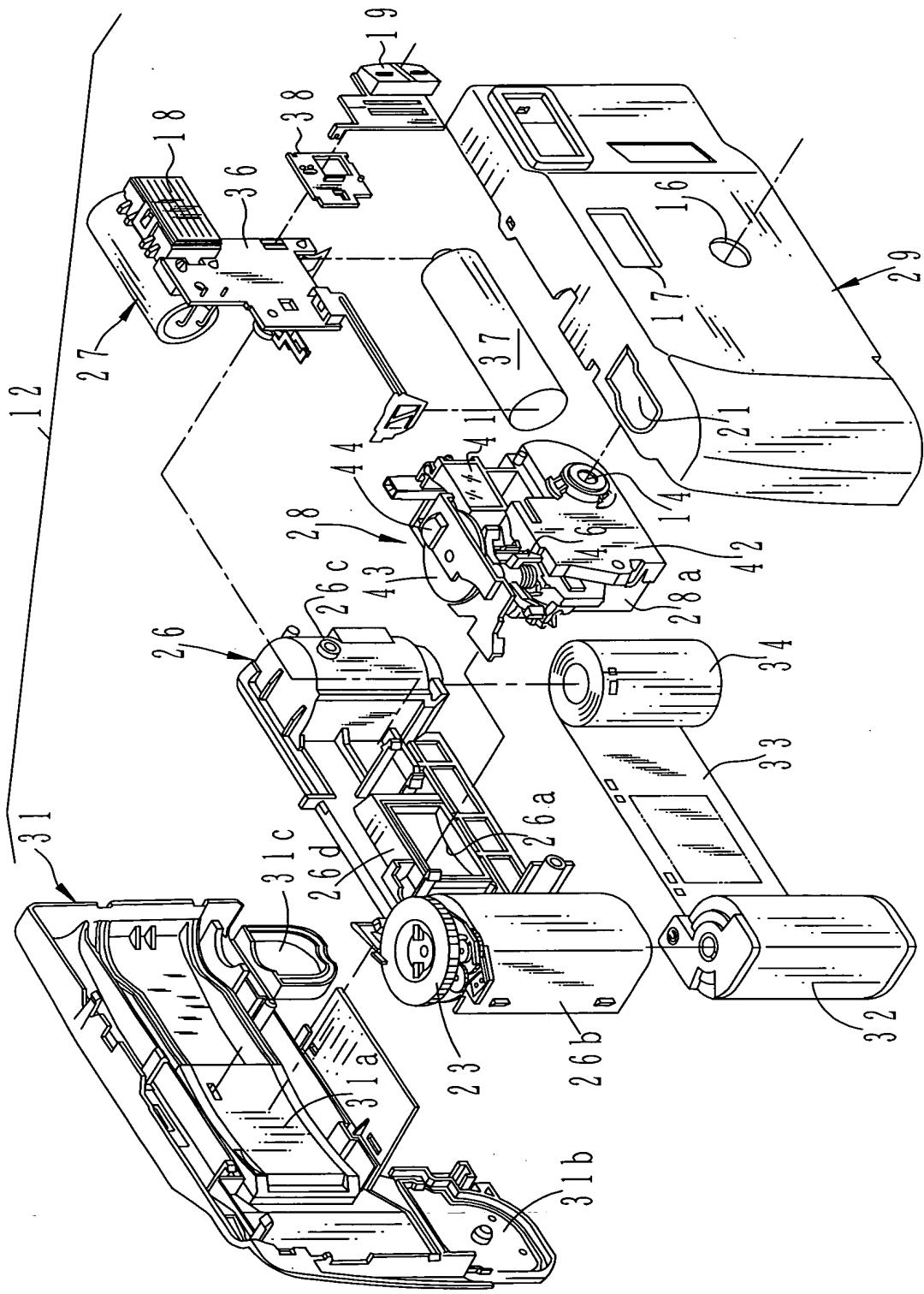


FIG. 5.

FIG. 6

(TABLE 1)

	SAMPLE PLASTIC PELLET				
	1	2	3	4	5
ESTIMATION	-	X	Δ	0	①

X : MUCH LESS THAN WITH THE SAMPLE PLASTIC PELLET 1

Δ : LESS THAN WITH THE SAMPLE PLASTIC PELLET 1

0 : LITTLE LESS THAN WITH THE SAMPLE PLASTIC PELLET 1

① : AS SAME AS WITH THE SAMPLE PLASTIC PELLET 1

(TABLE 2)

	SAMPLE MOLD PARTS GROUP				
	1	2	3	4	5
ESTIMATION	-	X	0	①	①

X : MUCH LESS THAN OF THE SAMPLE MOLD PARTS GROUP 1

Δ : LESS THAN OF THE SAMPLE MOLD PARTS GROUP 1

0 : LITTLE LESS THAN OF THE SAMPLE MOLD PARTS GROUP 1

① : AS SAME AS OF THE SAMPLE MOLD PARTS GROUP 1

FIG. 7
(T A B L E 3)

	SAMPLE MOLD PARTS GROUP		
	2	4	5
IZOD IMPACT STRENGTH (J/m)	61	57	61

(T A B L E 4)

	SAMPLE FILM UNIT				
	1	2	3	4	5
ESTIMATION OF PHOTOGRAPHIC CHARACTERISTICS	-	X	0	0	0
ESTIMATION OF PHYSICAL PROPERTIES					
TENSILE STRENGTH	-	0	0	0	0
IMPACT STRENGTH	-	Δ	Δ	Δ	0
HEAT RESISTANCE	-	0	0	0	0

X : MUCH LESS THAN THE SAMPLE FILM UNIT 1, UNUSABLE

Δ : LESS THAN THE SAMPLE FILM UNIT 1, BUT BARELY USABLE

0 : ALMOST AS SAME AS THE SAMPLE FILM UNIT 1. USABLE,
NO PROBLEM.